

SPLIT

Work Order ID 54531-2



Page 1

December 10, 2009 3:51:18 PM

Item ID: D350-616-013 *As*

Accept



Setup Start



Revision ID:

Stop



Item Name: Deck Plate and Tie Down

Start Date: 10/12/2009 Start Qty: 2.00

Required Date: 18/12/2009 Req'd Qty: 2.00 *1.6*



Cust Item ID:

Customer:

Reference:

Run Start



Stop



Approvals: Process Plan: *11*

Date: *9-10-10*

Tooling:

Date:

QC:

Date:

SPC (Y/N):

Date:

Sequence ID/
Work Center ID

Operation
Description

Set Up/
Run Hours

Draw
Number

Draw
Rev.

Plan
Code

Accept
Qty

Reject
Qty

Reject
Number

Insp.
Stamp

Draw Nbr

Revision Nbr

D350-616

E

100

0.00



DC

Document Control

Memo

Photocopy bluefile and create labels per PPP D350-616-013
CHG002

0.00

See 10/12/10

110

Pick Kit

0.00



Packaging

Packaging

Memo

0.00

9/12/09 (2x) SP

120

QC4- 100% Inspect kits for completeness

0.00



QC

Quality Control

Memo

0.00

→ Subline



Work Order ID 54531

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Page 2

Item ID: D350-616-013

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Setup Start



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Start Date: 10/12/2009 Start Qty: 2.00



Cust Item ID:

Customer:

Required Date: 18/12/2009 Req'd Qty: 2.00



Reference:

Run Start



Approvals: Process Plan:

Date:

Tooling:

Date:

Stop



QC:

Date:

SPC (Y/N):

Date:

Sequence ID/
Work Center ID

Operation
Description

Set Up/
Run Hours

Draw
Number

Draw
Rev.

Plan
Code

Accept
Qty

Reject
Qty

Reject
Number

Insp.
Stamp

130



Packaging

Packaging

Memo

Identify and pack for shipping as per PPP D350-616-013

Location: 31A

PPP Rev: 2

0.00

0.00

10-1-19 (205)

140



QC

Quality Control

QC21- Final Inspection - Work Order Release

0.00

Memo

0.00

10/01/19
ME 10-1-19

Picklist Print

December 10, 2009 3:51:39 PM

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Work Order ID: 54531

Parent Item: D350-616-013

Parent Item Name: Deck Plate and Tie Down

Comments: IPP Rev:B 08-12-10 rev.E as per dwg DD verified by:ec

Start Date: 10/12/2009

Required Date: 18/12/2009

Start Qty: 2.00

Required Qty: 2.00

| Component Item ID/ Item Name | Replacement Item ID | Mfg/ Purch | Bin Item | Primary Location | Last Location | Route Seq ID | Unit of Measure | Qty on Hand | Remaining Qty To Pick | Qty Issued | Date Issued | Status |
|-----------------------------------|------------------------|---------------|-------------|---------------------|------------------|-----------------|--------------------|----------------|--------------------------|---------------|----------------|--------|
| D2360 Litter Tie Down Assembly | | Manufactured | No | 354720 | 10-1-18 SP | | Each | 0.0000 | 2.0000 | | | |
| D3179-041 Fwd Litter Tie Down | | Manufactured | No | | | | Each | 5.0000 | 2.0000 | | 9/12/09 | SP |

Warehouse

Loc Qty

Loc Code

Location

Main Warehouse

ST

45324

5

5

Each

4.0000

2.0000

2

9/10/09

24 SP

D350-616-015

Deck Plate

Warehouse

Loc Qty

Loc Code

Location

Main Warehouse

FG03

44906

44640

4

1

3

1

1

REFERENCE ONLY

S

| QTY - 011 | Qty - 013 | Qty - 015 | Part Number | Description |
|-----------|-----------|-----------|---------------|-------------------------------|
| X | | | D350-616-011 | Full Litter Kit |
| 1 | X | | D350-616-013 | Deck Plate and Tie Down Kit |
| | 1 | X | D350-616-015 | Deck Plate Kit |
| | | 1 | D2344 | DECK PLATE (AFT) |
| | | 4 | D2348 | WEAR PLATE (KEY WAY) |
| | | 1 | D2353 | STIFFENER |
| | 1 | | D2360 | LITTER TIE DOWN (LOCKING) |
| | | 1 | D2364 | DECK PLATE (FWD) |
| | | 2 | D2365 | WEAR PLATE (PIP PIN) |
| | | 1 | D2369-1 | LOCATOR PLATE |
| | | 1 | D2369-3 | LOCATOR PLATE |
| 1 | | | D2370 | LITTER ASSEMBLY |
| 1 | | | D2493 | PATIENT STOP |
| | 1 | | D3179-041 | LITTER TIE DOWN (NON-LOCKING) |
| | | 1 | D3494-1 | STUB COVER |
| | | 25 | MS20426AD4-5 | RIVET |
| | | 25 | MS20426AD4-6 | RIVET |
| | | 6 | MS20426AD5-7 | RIVET |
| | | 6 | MS20426AD5-8 | RIVET |
| | | 15 | MS20601AD4W2 | BLIND RIVET (or CR9162-4-2) |
| | | 30 | MS20601AD4W3 | BLIND RIVET (or CR9162-4-3) |
| | | 6 | MS21042L3 | NUT (or MS21042-3) |
| | | 6 | MS24693-C273 | SCREW (or MS24693-273) |
| | | 22 | MS24693-C48 | SCREW (or MS24693-48) |
| | | 4 | MS35207-264 | SCREW |
| | | 10 | NAS1149D0363J | WASHER (or AN960JD10) |

RELEASED
02/11/21

CANADA
DEPARTMENT OF TRANSPORT
AIRCRAFT CERTIFICATION
BRANCH
DAO # 01-O-01

APPROVED
BY: *[Signature]*
D. SHEPHERD (DE # 02)

DATE: 08.11.07
CERT. NO.: SH96-10
ISSUE NO.: 2

| | | | |
|------------|--|--|---------------|
| E | MAKE DSI 9310 STANDARD; D3179-041 REPLACES D2350 | RF | 08.11.07 |
| D | ADD D3494-1 STUB COVER | MB | 06.01.19 |
| C | ADD DSI 9112/9117/9130/9236/9310 | MB | 06.01.10 |
| B | ADD VIEW OF D2493 TO SHEET 9 | BW | 96.01.09 |
| A | NEW ISSUE | BW | 95.02.20 |
| REV. | DESCRIPTION | BY | DATE |
| DESIGN | BW | DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA | |
| DRAWN | RF | | |
| CHECKED | DS | DRAWING NO. | REV. E |
| MFG. APPR. | N/A | D350-616 | SHEET 1 OF 12 |
| APPROVED | DS | TITLE | SCALE |
| DE APPR. | <i>[Signature]</i> | AS350/355 LITTER KIT INSTALLATION | NTS |
| DATE | 08.11.07 | COPYRIGHT © 1995 BY DART AEROSPACE LTD THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD. | |

| W/O: | | WORK ORDER CHANGES | | | | | |
|------|------|--------------------|----|------|-----|-------------------------------------|--------------------------|
| DATE | STEP | PROCEDURE CHANGE | By | Date | Qty | Approval Chief Eng / Prod Mgr | Approval QC Inspector |
| | | | | | | | |
| | | | | | | | |

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

| NCR: | | WORK ORDER NON-CONFORMANCE (NCR) | | | | | | |
|------|------|----------------------------------|-----------------------------|---------------------------------|----------------|---------------------------|-----------------------|--------------------------|
| DATE | STEP | Description of NC Section A | Corrective Action Section B | | | Verification Section C | Approval Chief Eng | Approval QC Inspector |
| | | | Initial Chief Eng | Action Description Chief Eng | Sign & Date | | | |
| | | | | | | | | |
| | | | | | | | | |
| | | | | | | | | |

NOTE: Date & initial all entries